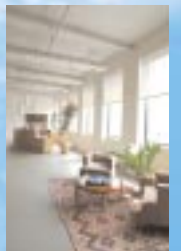
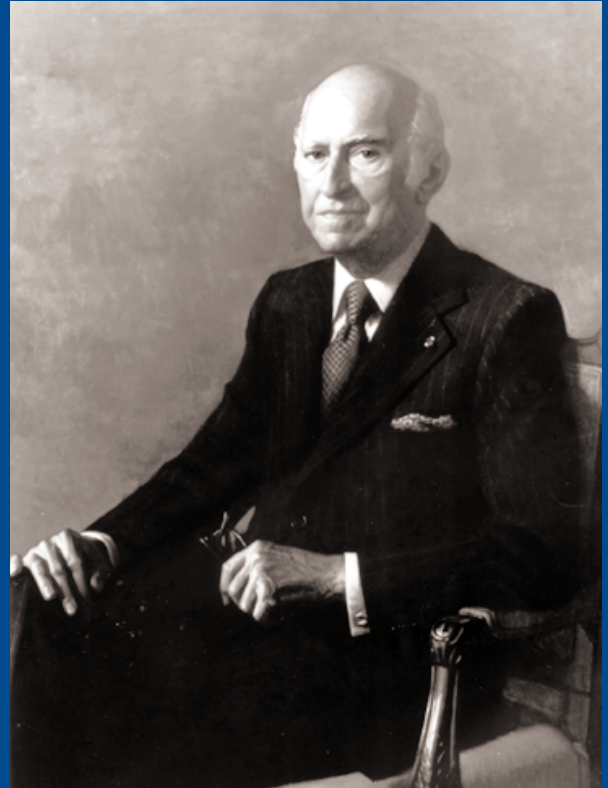


2001 annual report

embracing  
the past  
building the  
future



THE NATHAN CUMMINGS FOUNDATION



*Nathan Cummings*

## **The Foundation Legacy**

The Foundation owes its existence and inspiration to Nathan Cummings, who rose from impoverished beginnings to become the founder and guiding force of the Sara Lee Corporation. He inherited a spirit of sharing and a sense of community from his immigrant parents and transmitted these values to his children and grandchildren, who now contribute their time and energy to the Foundation.

## *About the paper*

*This report was printed on GardaMatt Art paper—a completely wood free coated paper produced by Italian-based Cartiere del Garda. Cartiere del Garda is located on the border of the beautiful town of Riva del Garda (Trento) in Italy's magnificent Garda Lake area—an extraordinary location that has naturally contributed to the growth of the firm's concern and care for the surrounding environment, and protection of the entire local ecosystem.*

*Having accepted its role and responsibilities towards the community and the surrounding environment, Cartiere del Garda is committed to progressively improving its environmental performance, adopting leading-edge processes and practices in the production of its papers. High on this list are the use of a methane gas cogeneration system for the production of the electricity and steam needed to run the plant; and the use of a portion of the plant's wastewater in the manufacture of building bricks.*

*A true model of social and environmental responsibility, the company is sincerely and responsibly committed to living in harmony with one of the most beautiful territories and environments in the world.*

## **THE NATHAN CUMMINGS FOUNDATION**

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